CALCULATION OF THE VISCOSITY OF REAL GASES

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A method of determining the constant α in Golubev's equation is given. The values determined in this way are found to be in good agreement with experimental values.

At present there is no rigorous theory of the viscosity of compressed gases. Hence, there are no theoretically based equations which give values in agreement with the experimental data in a wide range of parameters.

The available equations are empirical or semiempirical and experimental data are required for their use. The best of these equations is Golubev's equation, which was derived from simple molecular-kinetic considerations and predicts the experimental data at high pressures with a high degree of accuracy. This equation is

$$\eta_{pT} = \eta_T + a \left(p_T / T \right)^n. \tag{1}$$

The thermal pressure \mathbf{P}_{T} is determined from the thermodynamic relationship

$$p_T = T \left(\frac{\partial p}{\partial T} \right)_{V}. \tag{2}$$

From Eqs. (1) and (2) we can write

$$\eta_{pT} = \eta_T + a \left(\frac{\partial p}{\partial T} \right)_V^n. \tag{3}$$

Introducing the reduced parameters

$$\pi = p/p_c$$
, $\tau = T/T_c$, $\omega = V_c/V$,

we obtain

$$\eta_{
ho T} = \eta_T + a \left[rac{p_{
m C}}{T_{
m C}} \left(rac{\partial \pi}{\partial \, au}
ight)_{\omega}
ight]^n.$$

In the dimensionless coordinates π and τ the quantity $(\partial \pi/\partial \tau)_{\omega=1} = \alpha_C$ represents the slope of the pressure curve at the critical point or (on the basis of the fundamental Planck-Gibbs rule) the slope of the critical isochor.

Hence, the value of $\alpha_{\rm C}$ can be determined from the equation of the equation of state, or from experimental data.

In view of the above we can determine the constant a by using the value $\Delta \eta_{\rm C} = \eta_{(\rm pT)_{\rm C}} - \eta_{\rm T_{\rm C}}$,

$$a = \Delta \eta_{\rm c} / \left(\frac{p_{\rm c}}{T_{\rm c}} \alpha_{\rm c} \right)^{1.115}. \tag{4}$$

The values of a for some gases were determined in such a way (Table 1). The values of $\Delta\eta_{\mathbf{C}}$ were taken from [1] and those of $\alpha_{\mathbf{C}}$ from [2].

As the table shows, from the viscosity at the critical point and the value of $\alpha_{\rm C}$ we can determine farily accurately the constant a in Golubev's equation.

For little-investigated substances, however, we do not usually have experimental values of the viscosity at the critical point. Hence, in this case it is convenient to use the Grunberg-Nissan semiempirical equation [3], which has the form

$$\eta_{(\rho T)_{C}} = K \rho_{C}^{2/3} T_{C}^{1/2} / M^{1/6} = K \epsilon.$$
(5)

In [4] Swift et al. determined the constant K for methane, ethane, propane, and n-butane from experimental data and on averaging it for the class of saturated hydrocarbons obtained a value K = 570. The dimensionality of K is $[g^{1/2} \cdot cm/sec \cdot deg^{1/2} \cdot mole^{1/6}]$.

We tested the applicability of the Grunberg-Nissan equation for other substances. The results of the test are summed up in Table 2, which shows that the equation can be effectively used to determine the critical viscosity of any substance with a relatively small error if K is taken as 594.1. The error does not usually exceed 5%.

In view of the difficulty of experimental determination of the viscosity at the critical point and the considerable disagreement of the data of different authors, such a result can be regarded as quite acceptable, particularly for uninvestigated substances.

An analysis of Eq. (1) shows that at low and moderate pressures the main contribution to the values of the viscosity coefficients is due to η_T , the values of which are usually known to within 1%.

Substance	pc, atm	T _C , °K	α _c	$\Delta \eta_{\rm C}$, 10^7 g/cm·sec	α calc	αexpt	Error,
Hydrogen Methane	12.77 45.8	32.99 190.65	4.3 5.84	128.1 799	70.5 548	73 550	3.41 1.48
Carbon dioxide Ammonia	75.28 111.5	304.19 405.56	6.91 7.10	1700 1155	934 548	930 550	0.4

 $\label{eq:Table 2} \label{eq:Table 2}$ Determination of the Universal Constant K

Substance	Chemical formula	ε	expt η(pT) _C	К	ηcalc η(pT)c	Error,
Hydrogen* Deuterium* Ammonia* Carbon monoxide* Nitrogen* Air* Oxygen* Carbon dioxide* Methane* Methane* Propane* Propane* n-Butane** n-Hexane** n-Hexane** n-Heytane** n-Heptane** n-Octane**	$\begin{array}{c} H_2 \\ D_2 \\ D_2 \\ NH_3 \\ CO \\ N_2 \\$	0.505 0.810 4.640 2.980 2.940 3.165 3.990 5.550 2.586 2.586 2.586 3.420 3.795 3.795 3.910 4.070 4.080 4.110	294 484 2610 1836 1810 1960 2470 3220 1580 1500 2130 2400 2300 2300 2300 2400 2300 2300	583 597 563 616 616 618 619 580 610 580 623 631 581 588 577 565 588 559 Kav= =594.1	300.0 481.2 2756.6 1770.4 1746.6 1880.3 2370.5 3297.3 1536.3 1536.3 2031.8 2254.6 2254.6 2322.9 2370.5 2418.0 2423.9 2441.8	2 0.6 5.5 3.5 3.5 4.1 4.0 2.4 2.8 4.6 6.0 2.5 1.0 3.1 5.1 6.2

^{*}According to Golubev [1].

Table 3

Dynamic Viscosity of Trichloromonofluoromethane (Freon-11)

-	η, 107 g/cm· sec at t, °C								
p, bar	120	140	160	180	190	210	220	240	
1 10 20 30 40 50 60 70 80 90 100 110 120	1399.5 1493.0	1447.2 1530.2	1495.3 1569.8 1727.6	1539.2 1607.0 1763.6 2006.5	1561.4 1626.5 1744.1 1966.3	1606.8 1667.1 1768.9 1937.3 2258.0 3431.7 4690.2 7003.3 8482.8 9943.9 11412.3 12884.4 14356.5	1630.1 1688.3 1783.8 1934.9 2194.0 2756.8 4036.5 5499.4 6494.3 7445.1 8384.9 9306.4 10227.8	1673.2 1727.7 1813.2 1938.7 2130.16 2439.4 2857.7 3910.7 4850.9 5520.5 6082.2 6592.5 7066.0	
p, bar	η, 10 ⁷ g/cm·sec at t, °C								
	260	280	300	320	34 0	360	380	400	
1 10 20 30 40 50 60 70 80 90 100 110	1716.0 1767.3 1845.0 1954.0 2107.3 2327.2 2649.6 3127.2 3773.3 4504.2 5113.6 5574.3 5934.1	1754.9 1803.4 1873.5 1971.2 2100.3 2274.0 2506.7 2818.1 3221.5 3717.8 4282.5 4830.2 5278.4	1795.0 1841.1 1907.2 1994.0 2106.0 2250.2 2433.8 2665.0 2951.8 3269.8 3699.9 4152.2 4619.2	1835.8 1879.7 1941.2 2020.5 2120.0 2243.3 2395.6 2580.3 2801.7 3061.9 3365.9 3702.2 4077.0	1877.8 1919.7 1977.6 2050.6 2050.6 2140.2 2248.6 2379.3 2533.1 2713.7 2921.9 3157.5 3423.0	1912.0 1952.1 2006.8 2074.5 2156.3 2253.7 2406.1 2501.2 2655.9 2826.8 3020.7 3235.1	1949.9 1988.4 2040.1 2103.5 2179.4 2267.4 2369.9 2487.3 2619.5 2767.5 2931.6 3111.8	1983.8 2020.8 2070.1 2129.6 2199.6 2280.6 2372.9 2478.3 2595.0 2724.6 2867.4 3022.7	

^{**}According to Swift et al. [4].

At high pressures the contribution of $a(p_T/T)^n$ becomes greater and the error in determining the viscosity coefficients begins to depend on the accuracy in determining the constant a.

We can postulate from an examination of Tables 1 and 2 that the error in the determination of the constant a and, hence, of the viscosity coefficients at high pressures will not exceed 5%.

Proceeding from the above, we determined the viscosity of CFCl₃ (Freon-11) at the critical point from Eq. (5),

$$\eta_{(pT)_C} = 3780 \cdot 10^{-7} \text{ g/cm} \cdot \text{sec.}$$

The value of η_{T_C} , i.e., the viscosity at atmospheric pressure and the critical temperature, was determined by extrapolation of the available experimental data [5] to the critical temperature (198° C) by means of Sutherland's equation. In this case we obtained

$$\eta_{T_{\rm C}}\!=\!1563\!\cdot\!10^{-7}~{\rm g/cm\cdot sec.}$$

The constant a for Freon-11, calculated from Eq. (4), was 3671.1. In this case we took $p_{\rm C}$ = 43.73 bar and $T_{\rm C}$ = 471° K. The average value of 1.115 was taken as the index of the power n.

The value of $\partial p/\partial T)_V$ in Eq. (2) and the value of α_C in Eq. (4) were calculated from the equation of state, which was derived from the correlation of the law of corresponding states [6] and has the form

$$\sigma = \alpha_0 + \alpha_1 \tau + \beta \psi + \gamma \phi.$$

A comparison of the theoretical value $\alpha_{\rm C}=6.85$ with the data given in [2] showed good agreement (according to [2], $\alpha_{\rm C}=6.72$). Finally, the equation for calculation of the coefficients of dynamic viscosity of Freon-11 takes the form

$$\begin{split} &\eta_{\rho T} = \eta_T + 3671.7 \left\{ \begin{array}{l} 0.342938\omega \, \left[\, 0.84969\omega - 0.23550\omega^2 - \right. \right. \\ &- 0.111735\omega^4 + 1.029986\omega^6 - 0.481076\omega^8 + 1.000 - \left. \frac{3}{\tau^4} \right. \right. \\ &\times (0.213680\omega - 0.040869\omega^2 + 0.39755\omega^4 - 0.523211\omega^6 + \right. \end{split}$$

$$+0.262237\omega^{8})+\frac{5}{\tau^{6}}(0.020481\omega-0.022775\omega^{2}+$$

$$+0.02460\omega^{4}+0.00628\omega^{6})\left.\right]^{1.115}.$$
(6)

From Eq. (6) we calculated the values of the viscosity coefficients of Freon-11 is the pressure range 1-120 bar and the temperature range 0°-400° C. These values are given in Table 3.

NOTATION

 $\eta_{\rm pT}$ is the viscosity of compressed gas at temperature T and pressure p; $\eta_{\rm T}$ is the viscosity of gas at temperature T and atmospheric pressure; $p_{\rm C}$ is the critical pressure; $T_{\rm C}$ is the critical temperature; $V_{\rm C}$ is the critical specific volume; $\rho_{\rm C}$ is the critical density; M is the molecular weight; K is the universal constant in Grunberg-Nissan equation; $\alpha_0,~\alpha_1,~\beta,~\gamma$ are the polynomials in powers of dimensional density ω in equation of state; $\psi,~\phi$ are the diminishing functions of reduced temperature τ in equation of state; $\sigma={\rm pV/RT}$ is the dimensionless group in equation of state.

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